SAFETY DATA SHEET

1. Identification

Material name: COLOR HARDENER - 60# PL RUST BROWN
Material: CCHA P060 675

Recommended use and restriction on use
   Recommended use: Cement, Portland, chemicals
   Restrictions on use: Not known.

Manufacturer/Importer/Supplier/Distributor Information
EUCLID CHEMICAL COMPANY
19218 REDWOOD ROAD
CLEVELAND OH 44110
US

Contact person: EH&S Department
Telephone: 216-531-9222
Emergency telephone number: 1-800-424-9300 (US); 1-613-996-6666 (Canada)

2. Hazard(s) identification

Hazard Classification

Health Hazards
   Skin Corrosion/Irritation Category 2
   Serious Eye Damage/Eye Irritation Category 1
   Skin sensitizer Category 1B
   Carcinogenicity Category 1A
   Specific Target Organ Toxicity - Single Exposure Category 3

Unknown toxicity - Health
   Acute toxicity, oral 98.18 %
   Acute toxicity, dermal 100 %
   Acute toxicity, inhalation, vapor 100 %
   Acute toxicity, inhalation, dust or mist 100 %

Unknown toxicity - Environment
   Acute hazards to the aquatic environment 100 %
   Chronic hazards to the aquatic environment 100 %

Label Elements

Hazard Symbol:
Signal Word: Danger

Hazard Statement: Causes skin irritation.
Causes serious eye damage.
May cause an allergic skin reaction.
May cause cancer.
May cause respiratory irritation.

Precautionary Statement:
Prevention: Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection. Avoid breathing dust/fume/gas/mist/vapors/spray. Contaminated work clothing must not be allowed out of the workplace. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Use only outdoors or in a well-ventilated area.

Response: IF INHALED: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice/attention. Immediately call a POISON CENTER/doctor. Specific treatment (see this label). Wash contaminated clothing before reuse.

Storage: Store locked up. Store in well-ventilated place. Keep container tightly closed.

Disposal: Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Other hazards which do not result in GHS classification: None.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical Identity</th>
<th>CAS number</th>
<th>Content in percent (%)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Crystalline Silica (Quartz)/Silica Sand</td>
<td>14808-60-7</td>
<td>60 - 100%</td>
</tr>
<tr>
<td>Portland cement</td>
<td>65997-15-1</td>
<td>30 - 60%</td>
</tr>
<tr>
<td>Iron oxide</td>
<td>1309-37-1</td>
<td>0.5 - 1.5%</td>
</tr>
</tbody>
</table>

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures
Ingestion: Call a POISON CENTER/doctor/...if you feel unwell. Rinse mouth.

Inhalation: Move to fresh air.

Skin Contact: Immediately flush with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. Get medical attention.

Eye contact: Immediately flush with plenty of water for at least 15 minutes. If easy to do, remove contact lenses. Call a physician or poison control center immediately.

Most important symptoms/effects, acute and delayed

Symptoms: Prolonged or repeated contact with skin may cause redness, itching, irritation and eczema/chapping. Extreme irritation of eyes and mucous membranes, including burning and tearing. Respiratory tract irritation.

Indication of immediate medical attention and special treatment needed

Treatment: Symptoms may be delayed.

5. Fire-fighting measures

General Fire Hazards: No unusual fire or explosion hazards noted.

Suitable (and unsuitable) extinguishing media

Suitable extinguishing media: Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media: Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical: During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters

Special fire fighting procedures: No data available.

Special protective equipment for fire-fighters: Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures: See Section 8 of the SDS for Personal Protective Equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Keep unauthorized personnel away.
Methods and material for containment and cleaning up:
Collect spillage in containers, seal securely and deliver for disposal according to local regulations.

Notification Procedures:
In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

Environmental Precautions:
Do not contaminate water sources or sewer. Prevent further leakage or spillage if safe to do so.

7. Handling and storage

Precautions for safe handling:
Do not handle until all safety precautions have been read and understood. Obtain special instructions before use. Use personal protective equipment as required. Do not get in eyes. Wash hands thoroughly after handling. Avoid contact with skin. Ventilate well, avoid breathing vapors. Use approved respirator if air contamination is above accepted level. Use mechanical ventilation in case of handling which causes formation of dust.

Conditions for safe storage, including any incompatibilities:
Store locked up.

8. Exposure controls/personal protection

Control Parameters

<table>
<thead>
<tr>
<th>Chemical Identity</th>
<th>type</th>
<th>Exposure Limit Values</th>
<th>Source</th>
</tr>
</thead>
<tbody>
<tr>
<td>Crystalline Silica (Quartz)/ Silica Sand - Respirable fraction.</td>
<td>TWA</td>
<td>0.025 mg/m3</td>
<td>US. ACGIH Threshold Limit Values (2011)</td>
</tr>
<tr>
<td>Crystalline Silica (Quartz)/ Silica Sand - Respirable.</td>
<td>TWA</td>
<td>2.4 millions of particles per cubic foot of air</td>
<td>US. OSHA Table Z-3 (29 CFR 1910.1000) (2000)</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>0.1 mg/m3</td>
<td>US. OSHA Table Z-3 (29 CFR 1910.1000) (2000)</td>
</tr>
<tr>
<td>Crystalline Silica (Quartz)/ Silica Sand - Total dust.</td>
<td>TWA</td>
<td>0.3 mg/m3</td>
<td>US. OSHA Table Z-3 (29 CFR 1910.1000) (2000)</td>
</tr>
<tr>
<td>Portland cement - Respirable fraction.</td>
<td>TWA</td>
<td>1 mg/m3</td>
<td>US. ACGIH Threshold Limit Values (2011)</td>
</tr>
<tr>
<td>Portland cement - Total dust.</td>
<td>PEL</td>
<td>15 mg/m3</td>
<td>US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)</td>
</tr>
<tr>
<td>Portland cement - Respirable fraction.</td>
<td>PEL</td>
<td>5 mg/m3</td>
<td>US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)</td>
</tr>
<tr>
<td>Portland cement</td>
<td>TWA</td>
<td>50 millions of particles per cubic foot of air</td>
<td>US. OSHA Table Z-3 (29 CFR 1910.1000) (2000)</td>
</tr>
<tr>
<td>Chemical name</td>
<td>type</td>
<td>Exposure Limit Values</td>
<td>Source</td>
</tr>
<tr>
<td>--------------------------------------------------</td>
<td>----------</td>
<td>-----------------------</td>
<td>--------------------------------------------------------------------------------------------</td>
</tr>
<tr>
<td>Iron oxide - Respirable fraction.</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>US. ACGIH Threshold Limit Values (2011)</td>
</tr>
<tr>
<td>Iron oxide - Fume.</td>
<td>PEL</td>
<td>10 mg/m³</td>
<td>US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)</td>
</tr>
</tbody>
</table>

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<tbody>
<tr>
<td>Crystalline Silica (Quartz)/ Silica Sand -</td>
<td>TWA</td>
<td>0.025 mg/m³</td>
<td>Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)</td>
</tr>
<tr>
<td>Respirable fraction.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Crystalline Silica (Quartz)/ Silica Sand -</td>
<td>TWAEV</td>
<td>0.10 mg/m³</td>
<td>Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (11 2010)</td>
</tr>
<tr>
<td>Respirable.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Crystalline Silica (Quartz)/ Silica Sand -</td>
<td>TWA</td>
<td>0.1 mg/m³</td>
<td>Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (12 2008)</td>
</tr>
<tr>
<td>Respirable dust.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Portland cement - Total dust.</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td>Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)</td>
</tr>
<tr>
<td>Portland cement - Respirable fraction.</td>
<td>TWA</td>
<td>3 mg/m³</td>
<td>Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (07 2007)</td>
</tr>
<tr>
<td>Portland cement</td>
<td>TWAEV</td>
<td>10 mg/m³</td>
<td>Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (11 2010)</td>
</tr>
<tr>
<td>Portland cement - Total dust.</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td>Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (12 2008)</td>
</tr>
<tr>
<td>Portland cement - Respirable dust.</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (12 2008)</td>
</tr>
</tbody>
</table>

**Appropriate Engineering Controls**

Mechanical ventilation or local exhaust ventilation may be required. Observe good industrial hygiene practices. Observe occupational exposure limits and minimize the risk of inhalation of dust.
Individual protection measures, such as personal protective equipment

**General information:** Provide easy access to water supply and eye wash facilities. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

**Eye/face protection:** Wear a full-face respirator, if needed. Wear safety glasses with side shields (or goggles) and a face shield.

**Skin Protection**

**Hand Protection:** Use suitable protective gloves if risk of skin contact.

**Other:** Wear chemical-resistant gloves, footwear, and protective clothing appropriate for the risk of exposure. Contact health and safety professional or manufacturer for specific information.

**Respiratory Protection:** In case of inadequate ventilation use suitable respirator. Seek advice from local supervisor.

**Hygiene measures:** Observe good industrial hygiene practices. Wash hands before breaks and immediately after handling the product. Do not get in eyes. Wash contaminated clothing before reuse. Avoid contact with skin.

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### 9. Physical and chemical properties

**Appearance**

- **Physical state:** solid
- **Form:** Powder
- **Color:** Brown

**Odor:** Odorless

**Odor threshold:** No data available.

**pH:** No data available.

**Melting point/freezing point:** No data available.

**Initial boiling point and boiling range:** No data available.

**Flash Point:** No data available.

**Evaporation rate:** No data available.

**Flammability (solid, gas):** No

**Upper/lower limit on flammability or explosive limits**

- **Flammability limit - upper (%):** No data available.
- **Flammability limit - lower (%):** No data available.
- **Explosive limit - upper (%):** No data available.
- **Explosive limit - lower (%):** No data available.

**Vapor pressure:** No data available.

**Vapor density:** No data available.

**Relative density:** 3.07

**Solubility(ies)**
Solubility in water: Miscible with water.
Solubility (other): No data available.
Partition coefficient (n-octanol/water): No data available.
Auto-ignition temperature: No data available.
Decomposition temperature: No data available.
Viscosity: No data available.

10. Stability and reactivity

Reactivity: No data available.
Chemical Stability: Material is stable under normal conditions.
Possibility of Hazardous Reactions: No data available.
Conditions to Avoid: Avoid heat or contamination.
Incompatible Materials: No data available.
Hazardous Decomposition Products: Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

11. Toxicological information

Information on likely routes of exposure

Ingestion: May be ingested by accident. Ingestion may cause irritation and malaise.
Inhalation: In high concentrations, vapors, fumes or mists may irritate nose, throat and mucus membranes.
Skin Contact: Causes skin irritation.
Eye contact: Causes serious eye damage.

Information on toxicological effects

Acute toxicity (list all possible routes of exposure)

Oral Product: No data available.
Dermal Product: No data available.
Inhalation Product: No data available.

Specified substance(s):
Iron oxide LC 0 (Rat): > 210 mg/m3
Repeated dose toxicity
Product: No data available.

Skin Corrosion/Irritation
Product: No data available.

Serious Eye Damage/Eye Irritation
Product: No data available.

Specified substance(s):
Iron oxide in vivo (Rabbit, 1 - 72 hrs): Not irritating

Respiratory or Skin Sensitization
Product: No data available.

Carcinogenicity
Product: No data available.

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:
Crystalline Silica (Quartz)/ Silica Sand
Overall evaluation: Carcinogenic to humans.

US. National Toxicology Program (NTP) Report on Carcinogens:
Crystalline Silica (Quartz)/ Silica Sand
Known To Be Human Carcinogen.

No carcinogenic components identified

Germ Cell Mutagenicity

In vitro
Product: No data available.

In vivo
Product: No data available.

Reproductive toxicity
Product: No data available.

Specific Target Organ Toxicity - Single Exposure
Product: No data available.
Specific Target Organ Toxicity - Repeated Exposure
Product: No data available.

Aspiration Hazard
Product: No data available.

Other effects: No data available.

12. Ecological information

Ecotoxicity:

Acute hazards to the aquatic environment:

Fish
Product: No data available.

Aquatic Invertebrates
Product: No data available.

Chronic hazards to the aquatic environment:

Fish
Product: No data available.

Specified substance(s):
Iron oxide LOAEL (Pimephales promelas, 33 d): 1.6 mg/l experimental result

Aquatic Invertebrates
Product: No data available.

Toxicity to Aquatic Plants
Product: No data available.

Persistence and Degradability

Biodegradation
Product: No data available.

BOD/COD Ratio
Product: No data available.

Bioaccumulative Potential
Bioconcentration Factor (BCF)
Product: No data available.

Partition Coefficient n-octanol / water (log Kow)
Product: No data available.

Mobility in Soil: No data available.

Other Adverse Effects: No data available.

### 13. Disposal considerations

**Disposal instructions:** Dispose of waste at an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

**Contaminated Packaging:** No data available.

### 14. Transport information

**TDG:** Not Regulated

**CFR / DOT:** Not Regulated

**IMDG:** Not Regulated

### 15. Regulatory information

**US Federal Regulations**

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**
None present or none present in regulated quantities.

None present or none present in regulated quantities.

**CERCLA Hazardous Substance List (40 CFR 302.4):**
None present or none present in regulated quantities.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

**Hazard categories**
Immediate (Acute) Health Hazards
Delayed (Chronic) Health Hazard

**SARA 302 Extremely Hazardous Substance**
None present or none present in regulated quantities.
SARA 304 Emergency Release Notification
None present or none present in regulated quantities.

SARA 311/312 Hazardous Chemical

<table>
<thead>
<tr>
<th>Chemical Identity</th>
<th>Threshold Planning Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>Crystalline Silica (Quartz)/Silica Sand</td>
<td>500 lbs</td>
</tr>
<tr>
<td>Portland cement</td>
<td>500 lbs</td>
</tr>
<tr>
<td>Iron oxide</td>
<td>500 lbs</td>
</tr>
</tbody>
</table>

SARA 313 (TRI Reporting)
None present or none present in regulated quantities.

Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)
None present or none present in regulated quantities.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):
None present or none present in regulated quantities.

US State Regulations

US. California Proposition 65
This product contains chemical(s) known to the State of California to cause cancer and/or to cause birth defects or other reproductive harm.

US. New Jersey Worker and Community Right-to-Know Act

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<td>Crystalline Silica (Quartz)/Silica Sand</td>
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<td>Portland cement</td>
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</table>

US. Massachusetts RTK - Substance List

<table>
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<tr>
<th>Chemical Identity</th>
</tr>
</thead>
<tbody>
<tr>
<td>Crystalline Silica (Quartz)/Silica Sand</td>
</tr>
<tr>
<td>Portland cement</td>
</tr>
</tbody>
</table>

US. Pennsylvania RTK - Hazardous Substances

<table>
<thead>
<tr>
<th>Chemical Identity</th>
</tr>
</thead>
<tbody>
<tr>
<td>Crystalline Silica (Quartz)/Silica Sand</td>
</tr>
<tr>
<td>Portland cement</td>
</tr>
</tbody>
</table>

US. Rhode Island RTK
No ingredient regulated by RI Right-to-Know Law present.

Other Regulations:

Regulatory VOC (less water and exempt solvent): 0 g/l
VOC Method 310: 0.00 %

Inventory Status:

<table>
<thead>
<tr>
<th>Australia AICS:</th>
<th>All components in this product are listed on or exempt from the Inventory.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Canada DSL Inventory List:</td>
<td>All components in this product are listed on or</td>
</tr>
</tbody>
</table>
exempt from the Inventory.

**EINECS, ELINCS or NLP:** One or more components in this product are not listed on or exempt from the Inventory.

**Japan (ENCS) List:** One or more components in this product are not listed on or exempt from the Inventory.

**China Inv. Existing Chemical Substances:** All components in this product are listed on or exempt from the Inventory.

**Korea Existing Chemicals Inv. (KECI):** All components in this product are listed on or exempt from the Inventory.

**Canada NDSL Inventory:** One or more components in this product are not listed on or exempt from the Inventory.

**Philippines PICCS:** One or more components in this product are not listed on or exempt from the Inventory.

**US TSCA Inventory:** All components in this product are listed on or exempt from the Inventory.

**New Zealand Inventory of Chemicals:** All components in this product are listed on or exempt from the Inventory.

**Japan ISHL Listing:** One or more components in this product are not listed on or exempt from the Inventory.

**Japan Pharmacopoeia Listing:** One or more components in this product are not listed on or exempt from the Inventory.

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16. Other information, including date of preparation or last revision

**Revision Date:** 08/03/2015

**Version #:** 1.0

**Further Information:** No data available.

**Disclaimer:** For Industrial Use Only. Keep out of Reach of Children. The hazard information herein is offered solely for the consideration of the user, subject to their own investigation of compliance with applicable regulations, including the safe use of the product under every foreseeable condition.